



**62nd Meeting of the Ad hoc working group on Programmatic, Budgetary
and Administrative Matters**

Executive Board of UN-Habitat

Hybrid format – Monday, 10 February 2025

10:00-14:00 hrs. and 14.30 to 17.00hrs East Africa Time (EAT)

Provisional Agenda

1. Adoption of the agenda
2. UN-Habitat financial status
3. Draft Strategic plan
4. Normative and operational activities of UN-Habitat
5. Any other Business