



Ninth Bureau Meeting of the Executive Board of UN-Habitat
Monday, 25 November 2024, 14:00 hrs. to 16:00 hrs East Africa Time

Provisional Agenda

1. Adoption of the provisional Agenda.
2. Briefing on the Status of preparations for the 2024 second session of the Executive Board:
 - a. Status of documentation
 - b. Status of the draft outcomes to be considered by the Executive Board
 - c. Expected Bureau meetings during the session
3. Continuation of discussions on the elections of officers of the Bureau of the Executive Board.
4. Status of preparations for the first session of the open-ended Intergovernmental Expert Working Group on Adequate Housing for All.
5. Any other matters.