



Resumed second session of the United Nations Habitat Assembly

29 to 30 May 2025

Provisional Agenda (Revision 1: Date 3 July 2024¹)

*The United Nations Habitat Assembly, in paragraph 2 of **Decision 2/2** decided that the provisional Agenda for the resumed second session. Agenda item 9 of the adopted provisional Agenda has been slight revised for clarity. The updated provisional agenda is as follows:*

1. Opening of the session.
2. Adoption of the agenda.
3. Report of the Chair of the Committee of Permanent Representatives.
4. [Report of the Bureau on Credentials](#).
5. Election of the members of the Executive Board.
6. Strategic plan for the period 2026–2029.
7. Adoption of the outcomes of the session.
8. Provisional agenda and other arrangements for the third session of the United Nations Habitat Assembly.
9. Election of officers [of the Bureau of the UN-Habitat Assembly](#).
10. Other matters.
11. Closure of the session.

¹ This provisional Agenda for the resumed second session of the United Nations Habitat Assembly as adopted in Decision 2/2 was slightly revised by the CPR Bureau during its meeting held on 3 July 2024 which was held in an expanded format to include Members of the Bureau of the United Nations Habitat Assembly and the Bureau of the Executive Board. The revision was made on Agenda item 4 and Agenda item 9. It is also understood that time bound items from the adjourned second session of the Assmebly such as adoption of the Smart Cities guidelines and the Draft Stakeholder engagement policy may be considered as part of Agenda item 7 on “Adoption of Outcomes of the session”