



Resumed second session of the United Nations Habitat Assembly

29 to 30 May 2025

Provisional Agenda

*The United Nations Habitat Assembly, in paragraph 2 of **Decision 2/2** decided that the **provisional Agenda for the resumed second session** should be as follows:*

1. Opening of the session.
2. Adoption of the agenda.
3. Report of the Chair of the Committee of Permanent Representatives.
4. Credentials of representatives.
5. Election of the members of the Executive Board.
6. Strategic plan for the period 2026–2029.
7. Adoption of the outcomes of the meeting.
8. Provisional agenda and other arrangements for the third session of the United Nations Habitat Assembly.
9. Election of officers.
10. Other matters.
11. Closure of the session.