

United Nations Human Settlements Programme

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The United Nations Human Settlements Programme (UN-Habitat) presents its compliments to the Permanent and Observer Missions to UN-Habitat and has the honour on behalf of the Chair of the ad hoc working group on stakeholder engagement policy, Mr. Patrick Egloff, Deputy Permanent Representative of the Swiss Confederation to UN-Habitat, to invite the latter to the eleventh meeting of the ad hoc working group to be held in a hybrid format on Wednesday 15 February 2023 from 10:00 hrs to 12:00 hrs East Africa Time (EAT) in **Conference Room 4 at UNON**.

The provisional Agenda for the meeting is as follows:

- 1. Adoption of the provisional Agenda;
- 2. First reading of the draft stakeholder engagement policy;
- 3. Any other matters.

The background document supporting discussions on Agenda item 2, namely the first reading of the draft stakeholder engagement policy, is attached.

Delegates who wish to physically attend the meeting are requested to bring their personal laptop for use during the meeting. UN-Habitat wishes to inform that delegates are also welcomed to join the discussions on-line using the connection link provided in the forwarding text.

The United Nations Human Settlements Programme avails itself of this opportunity to renew to the Permanent and Observer Missions to UN-Habitat the assurances of its highest consideration.

8 February 2023



Permanent and Observer Missions to UN-Habitat Nairobi.