



**Meeting of the ad hoc working group on the development of a stakeholder engagement policy**

**Wednesday 23 March 2022 from 14:30 to 16:30 EAT**

Proposed provisional Agenda

1. Adoption of the agenda.
2. Current stakeholder engagement practice at UN-Habitat.
3. UN-Habitat Partnership Strategy.
4. Discussion on the organization of work of the ad hoc working group, including modalities of stakeholder participation in the work of the working group and way forward.
5. Any other matters.