



Distr.: Limited 17 September 2014

Original: English

Preparatory Committee for the United Nations Conference on Housing and Sustainable Urban Development (Habitat III)

First session New York, 17-18 September 2014 Item 8 of the provisional agenda

Arrangements for future sessions of the Preparatory Committee

Note by the secretariat

Second session of the Preparatory Committee

- 1. In accordance with General Assembly resolution 67/216 of 21 December 2012, the second meeting of the Preparatory Committee of the United Nations Conference on Housing and Sustainable Urban Development (Habitat III) will be held in Nairobi in 2015, for a period of three days, taking full advantage of the twenty-fifth session of the Governing Council of UN-Habitat.
- 2. The second session of the Preparatory Committee is proposed to take place on 14, 15 and 16 April 2015 and that the Governing Council of UN-Habitat may consider starting one day later, on 17 April 2015.
- 3. The decision to hold the second session of the Preparatory Committee on the days suggested will allow for more efficient use of the already allocated budget with no new additional cost involved. It will also support the close synergies between the second session of the Preparatory Committee and the twenty-fifth session of the Governing Council of UN-Habitat.