



UN-HABITAT

2024 FIRST JOINT MEETING OF BUREAUX OF THE GOVERNING BODIES OF UN-HABITAT

**AGENDA ITEM 1: OPENING AND ADOPTION OF THE
AGENDA**

Date: 21 March 2024

PROVISIONAL AGENDA

1. Opening of the meeting.
2. Preparations for the global celebration of World Habitat Day 2024 to be held in Querétaro, Mexico.
3. Implementation of the resolutions adopted by the Assembly at its first and adjourned second sessions.
4. Status of preparation of the next Strategic Plan (2026-2029).
5. Discussions on upcoming elections of the UN-Habitat Governing Bodies and Membership of the Executive Board.
6. Briefing on the upcoming resumed second session of the United Nations Habitat Assembly to be held in May 2025.
7. Status of the 12th session of the World Urban Forum, Cairo, Egypt, 4-8 November 2024: inputs and connection with the New Urban Agenda and the UN-Habitat Strategic Plan.
8. Visit to the National Museum of Housing.
9. Field Visit to Bicentennial Park, Ecatepec within the framework of the implementation of the New Urban Agenda and localization of the SDGs.
10. Overview and feedback on the Field visit to Ecatepec.
11. Contributions to the upcoming priorities of the United Nations in 2024 and 2025
 - a. UN Summit of the Future, 2024
 - b. World Social Summit, 2025
12. Multilevel governance, cooperation with local and regional governments.
13. Next steps in the preparations for the resumed second session of the UN-Habitat Assembly including the next meeting of the Joint Bureaux.
14. Any other matters.
15. Closure of the meeting.