



First Bureau meeting of the United Nations Habitat Assembly for the year 2023

Wednesday 15 February 2023
14:30 – 16:00 EAT

Proposed provisional Agenda

1. Adoption of the provisional Agenda
2. General update on status of preparations of the second session of the UN-Habitat Assembly
3. Preparations for the elections of the members of the Executive Board for the term 2023-2027 and officers of the 2023-2027 Bureau of the UN-Habitat Assembly
4. Any other matters