



**First meeting of the Bureau of the Committee of Permanent  
Representatives (CPR) to UN-Habitat for the year 2022**

**Wednesday 15 June 2022 – 14:30-16:00**

Proposed provisional Agenda

1. Adoption of the provisional Agenda;
2. Feedback from the Executive Director on the ECOSOC special meeting and on the high-level meeting of the General Assembly on the progress in the implementation of the New Urban Agenda;
3. Review of the proposed organization of work and workplan for the CPR including its Bureau meetings for 2022 – 2023 towards the open-ended meeting of the CPR in 2023 to prepare for the second session of the UN-Habitat Assembly;
4. Preliminary discussion on the preparations for the open-ended meeting of the CPR in 2023 to prepare for the second session of the UN-Habitat Assembly;
  - a. Confirmation of the dates of the open-ended meeting;
  - b. Confirmation of the provisional Agenda for the open-ended meeting;
5. Outstanding vacancies on the 2021-2023 Bureau of the CPR
6. Any other matters