

## **United Nations Human Settlements Programme**

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The United Nations Human Settlements Programme (UN-Habitat) presents its compliments to the Permanent and Observer Missions to UN-Habitat and has the honor, on behalf of the Chair of the Ad-Hoc Working Group on programmatic, budgetary and administrative matters of the Executive Board, Romania, and the Co-Chair, Pakistan, to invite Member States to the fourth meeting of the Ad-Hoc Working group. The meeting will be held on Wednesday 11 March 2020 from 2:00 p.m. in Conference Room 4 at the UNON compound.

The Agenda for the meeting will be as follows:

- 1) Discussions on the draft work programme and budget of UN- Habitat for the year 2021 and on the alternative scenarios on the draft budget prepared by the Secretariat;
- 2) Presentation of the 2019 Annual Progress Report on the implementation of the Strategic Plan 2014-2019;
- 3) Any Other Matters.

The background documentation supporting discussion on Agenda item 2, namely, "the presentation of the 2019 Annual Progress Report on the implementation of the Strategic Plan 2014-2019", can be found on the following link:

https://unhabitat.org/sites/default/files/2020/03/annual\_report\_2019.pdf

The United Nations Human Settlements Programme avails itself of this opportunity to renew to the Permanent and Observer Missions to UN-Habitat the assurances of its highest consideration.

4 March 2020



Permanent and Observer Missions to UN-Habitat Nairobi.