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The United Nations Human Settlements Programme (UN-Habitat) presents its compliments to the Permanent and Observer Missions to UN-Habitat and has the honour to invite the latter on behalf of Mr. Patrick Egloff, Deputy Permanent Representative of Switzerland and Chair of the ad hoc working group on stakeholder engagement policy, to the third meeting of the ad hoc working group to be held in a hybrid format on Wednesday 15 June 2022 from 10:00hrs to 13:00hrs East Africa Time(EAT) in **Conference Room 4 at the United Nations Office in Nairobi (UNON)**.

The provisional Agenda for the meeting is as follows:

1. Welcome/Adoption of the Agenda
2. Modalities for stakeholder engagement in intergovernmental processes: UN practices for selected agencies, funds and programmes
3. Modalities for stakeholder engagement in intergovernmental processes: UN-Habitat current practice
4. Proposed structure of a stakeholder engagement policy
5. Discussion and suggestions
6. Any other matters

The background documents supporting items 2, 3 and 4 of the provisional Agenda, namely modalities for stakeholder engagement in intergovernmental processes: UN practices for selected agencies, funds and programmes; modalities for stakeholder engagement in intergovernmental processes: UN-Habitat current practice and proposed structure of a stakeholder engagement policy are attached.

Delegates who wish to physically attend the meeting are requested to bring their personal laptop for use during the meeting. The requirements to enter the UNON Complex can be accessed [here](#).

UN-Habitat wishes to inform that delegates are also welcomed to join the discussions on-line using the connection link provided in the forwarding text.

The United Nations Human Settlements Programme avails itself of this opportunity to renew to the Permanent and Observer Missions to UN-Habitat the assurances of its highest consideration.

06 June 2022



Permanent and Observer Missions
to UN-Habitat
Nairobi.