



**UN-HABITAT**

# **2024 FIRST JOINT MEETING OF BUREAUX OF THE GOVERNING BODIES OF UN-HABITAT**

**AGENDA ITEM 6: BRIEFING ON THE UPCOMING RESUMED  
SECOND SESSION OF THE UNITED NATIONS HABITAT  
ASSEMBLY TO BE HELD IN MAY 2025**

Date: 21 March 2024

**MICHAL MLYNAR**  
Assistant-Secretary-General  
And Acting Executive Director

# DECISION 2/2: DATES OF THE RESUMED SECOND SESSION OF THE UNITED NATIONS HABITAT ASSEMBLY

*The United Nations Habitat Assembly, in paragraph 1 of **Decision 2/2** on the **Dates of the resumed second session of the United Nations Habitat Assembly** decided as follows:*

*“Decides, in accordance with rule 9 of the rules of procedure, **to adjourn its second regular session and to resume the session for a duration of two days, on 29 and 30 May 2025**, in order to achieve the alignment of the planning cycle of UN-Habitat with the quadrennial comprehensive policy review of operational activities for the development of the United Nations system”.*

**REVIEW OF THE PROVISIONAL AGENDA FOR THE  
RESUMED SECOND REGULAR SESSION OF THE  
UN-HABITAT ASSEMBLY:**

# DECISION 2/2: AGENDA OF THE RESUMED SECOND SESSION OF THE UNITED NATIONS HABITAT ASSEMBLY

*The United Nations Habitat Assembly, in paragraph 2 of **Decision 2/2** decided that the **provisional Agenda for the resumed second session** should be as follows:*

1. Opening of the session.
2. Adoption of the agenda.
3. Report of the Chair of the Committee of Permanent Representatives.
4. Credentials of representatives.
5. **Election of the members of the Executive Board.**
6. **Strategic plan for the period 2026–2029.**
7. **Adoption of the outcomes of the meeting.**
8. **Provisional agenda and other arrangements for the third session of the United Nations Habitat Assembly.**
9. **Election of officers.**
10. Other matters.
11. Closure of the session.

# THE RESUMED SECOND REGULAR SESSION OF THE UN-HABITAT ASSEMBLY

## Provisions of rule 10, 11 and 12 on drawing up the provisional agenda and supplementary items

- The Bureau may wish to review , confirm and recommend the provisional Agenda which is to be adopted at the start of the resumed second regular session of the UN-Habitat Assembly.
- The provisional Agenda in line with rule 12 may or may not benefit from further supplementary items by:
  - a) The UN-Habitat Assembly;
  - (b) States Members of the United Nations and members of the United Nations specialized agencies;
  - (c) The General Assembly;
  - (d) The Economic and Social Council;
  - (e)** The Executive Director.
- 4. In line with Rule 12, supplementary items must be presented for inclusion in that agenda not **less than 49 days in advance of the opening date** of the session, and be examined by the CPR at its preparatory meeting prior to the session.



## 2. THE PROVISIONAL AGENDA FOR THE SECOND SESSION OF THE UN-HABITAT ASSEMBLY

### Considerations for the review of the provisional Agenda

Any review of the provisional agenda may take into account the following:

- Resolutions and decisions adopted by the UN-Habitat Assmebly at its adjourned second session held from 6n to 9 June 2023 which require further action at the resumed second session.

For example:

- a. Consideration and adoption of the draft Smart Cities Guidelines in line with Resolution 2/1 of the UN-Habitat Assembly.
  - b. Consideration and adoption of the draft stakeholder engagement policy in line with Decision 2/5 of the UN-Habitat Assembly
- The Bureau and Member States may also consider other items based on current or emerging issues given that the next session of the UN-Habitat Assembly will be in 2029. For example, the matters related to the Summit of the future and maintaining the relevance of sustainable urbanization in that regard.

### **3. KEY TIMELINES IN THE PREPARATIONS OF THE RESUMED SECOND REGULAR SESSION OF THE UN-HABITAT ASSEMBLY.**

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#### a. Notification by the Executive Director by November 2024 ( Rule 8)

- 1. The Executive Director shall send notification of the **date of each session** of the UN-Habitat Assembly and **its provisional agenda** to the following:
  - (a) All States Members of the United Nations;
  - (b) The chairs of the intersessional organs of the UN-Habitat Assembly, as appropriate;
  - (c) The United Nations specialized agencies, related organizations and other United Nations bodies;
  - (d) The entities, intergovernmental organizations and other entities referred to in rule 66;
  - (e) The organizations referred to in rules 67 and 68 and other relevant stakeholders.
- 2. The notification shall be **addressed to the President of the General Assembly, the President of the Economic and Social Council** and the organizations and institutions referred to in rule 68.
- 3. The notification for a regular session, be sent in the official and working languages of the UN-Habitat Assembly, **not less than 6 months prior to the opening of the session.**
- 4. **Notification and Agenda for the second session must therefore be ready by end of September 2024 for editing and translation in time for distribution by 30 November 2024.**



## 3. KEY TIMELINES IN PREPARATIONS FOR THE RESUMED SECOND REGULAR SESSION OF THE UN-HABITAT ASSEMBLY

### b. Some key timelines in the roadmap

- **30 September 2024:** Submission to the Division of Conference Services the Notification and Provisional Agenda for editing and translation.
- **30 November 2024:** Transmission of the **Notification** of the Executive Director and provisional Agenda in all six languages to Member States and key organs of the United Nations and partners.
- **First week of December 2024:** Second session of the Executive Board for the year 2024 with possible recommendations for the UN-Habitat Assembly, particularly in the draft Strategic plan 2026-2029 and the draft Stakeholder engagement policy
- **January 2025: Invitations** to high level Government officials for the second session of the Assembly, particularly Ministers of Foreign Affairs and line Ministers.

## 3. KEY TIMELINES IN PREPARATIONS FOR THE RESUMED SECOND REGULAR SESSION OF THE UN-HABITAT ASSEMBLY

### b. Some key timelines in the roadmap

- **End of March 2025- Early April 2025** : First session of the Executive Board for the year 2025 with final recommendations for the UN-Habitat Assembly.
- **March 2025**: Final submission of **supplementary items to the provisional Agenda** of the session in line with Rule 10.3 for further consideration by the CPR.
- **April 2025**: Transmission of **pre-session documents** for the UN-Habitat Assembly to all Member States in all languages.
- **26 -28 May 2025**: third open-ended meeting of the **CPR to prepare** for the resumed second session of the **UN-Habitat Assembly**. And possibly for a high level mid-term review

# Thank you!

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