



**Thirtieth meeting of the ad hoc working group on programmatic,
budgetary and administrative matters of the Executive Board**

Wednesday, 5 October 2022 – 14:30 – 16:30 East Africa Time

Proposed provisional Agenda

1. Adoption of the provisional Agenda
2. Normative and operational activities of UN-Habitat
3. Briefing on UN-Habitat engagement in countries, territories and areas affected by conflicts and disasters
4. Any other business